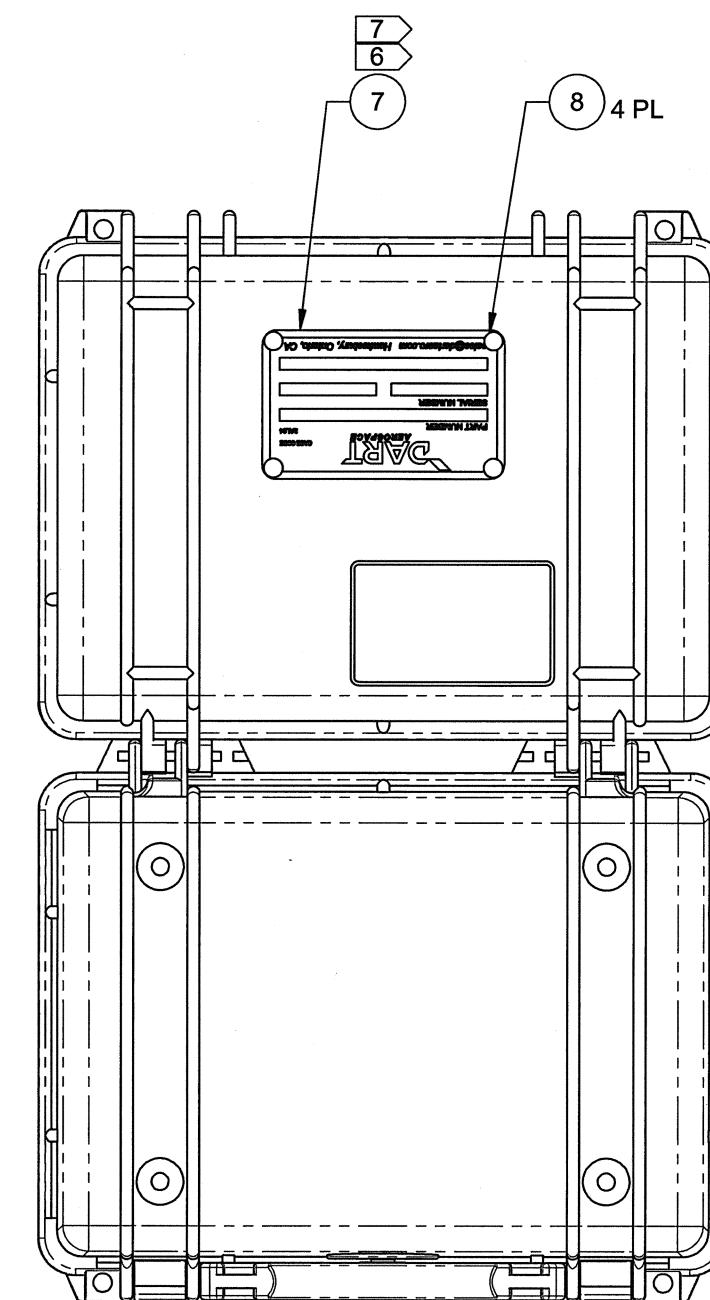
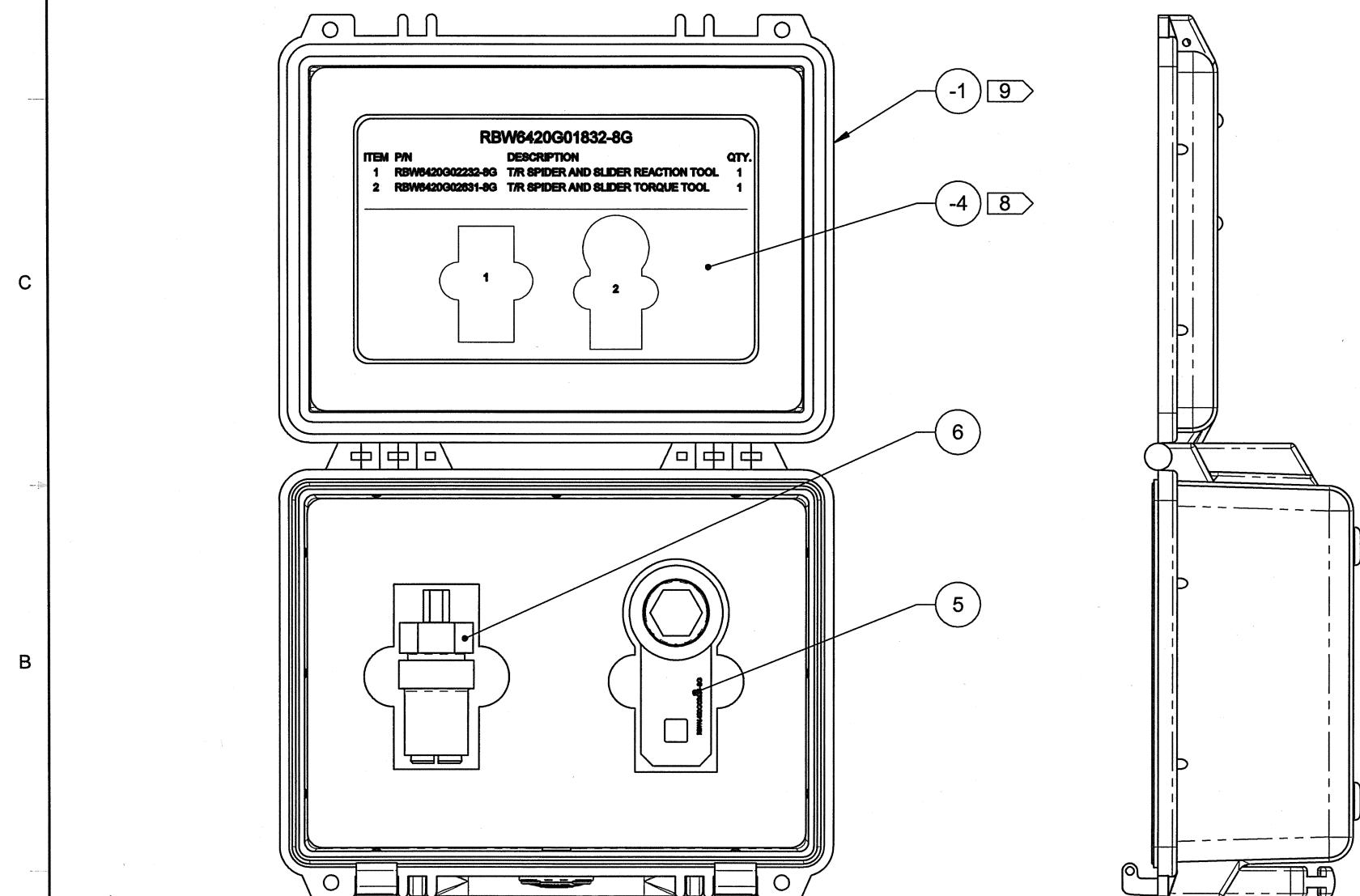


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6420G01832-8G-1	PACKAGING ASSY
-4	1	RBW6420G01832-8G-4	CONTENT PLACARD
5	1	RBW6420G02631-8G	T/R SPIDER AND SLIDER TORQUE TOOL
6	1	RBW6420G02232-8G	T/R SPIDER AND SLIDER REACTION TOOL
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6420G01832-8G TAIL ROTOR SPIDER AND SLIDER TOOL KIT

A	NEW ISSUE	19-712	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. A	
MFG. APPR.	DP		
APPROVED	VJ		
DATE	5/1/2019		
TOOL PART #			
RBW6420G01832-8G			
SHEET 1 OF 5			
TITLE			
SCALE			
NTS			

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WRITTEN PERMISSION FROM DART AEROSPACE LTD.

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6420G01832-8G-2	BOTTOM FOAM
-3	1	RBW6420G01832-8G-3	TOP FOAM
9	1	PELICAN #APP-1150-E	PELICAN CASE 1150

D

D

C

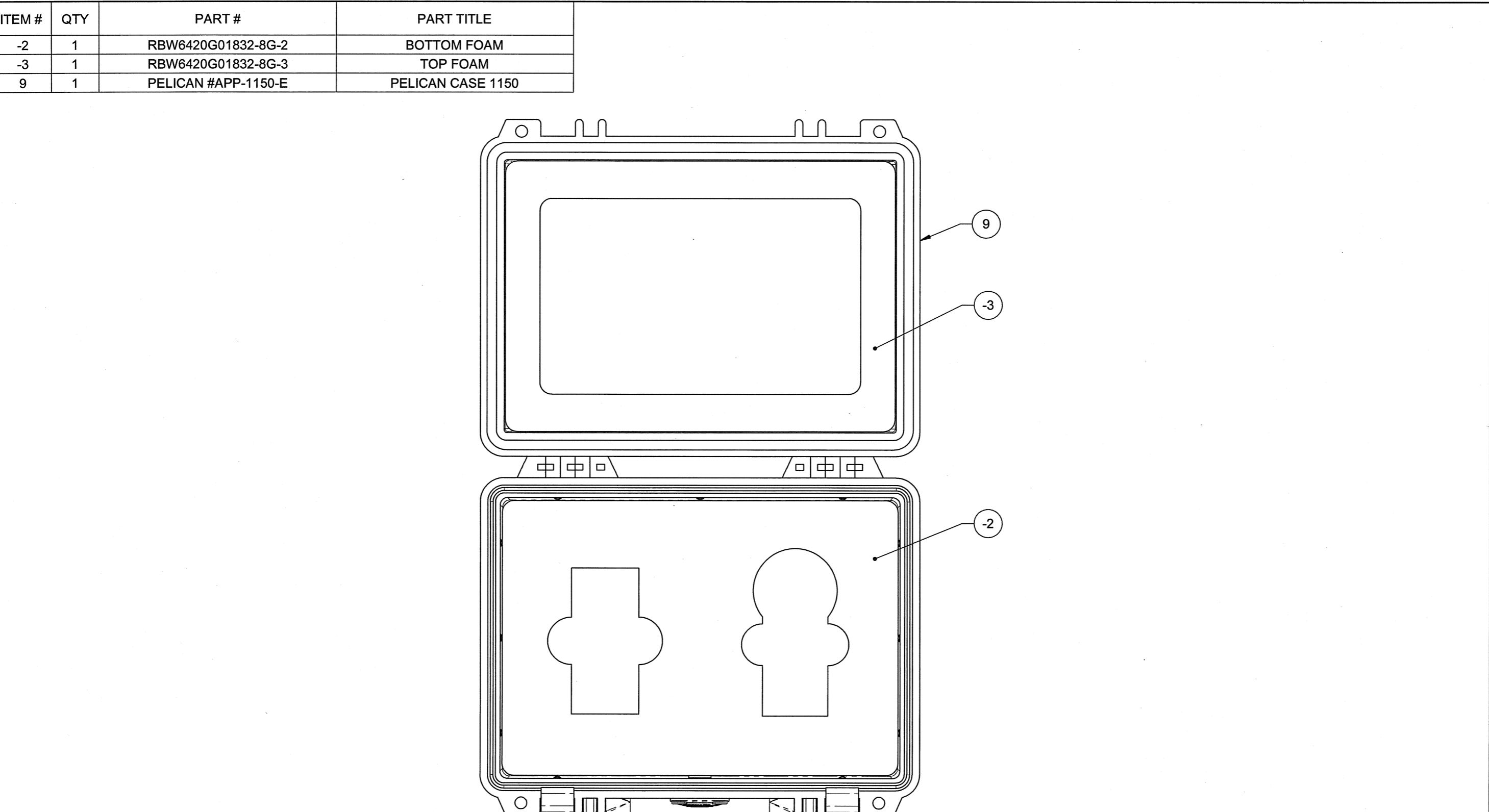
C

B

B

A

A



- NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) IDENTIFICATION: N/A

RBW6420G01832-8G-1 PACKAGING ASSY

DESIGN DRAWN	VM	DART AEROSPACE LTD
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	DP	TOOL PART #
APPROVED	WP	RBW6420G01832-8G
DATE 5/1/2019		REV. A
		SHEET 2 OF 5
		SCALE NTS
		TAIL ROTOR SPIDER AND SLIDER TOOL KIT
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8

7

6

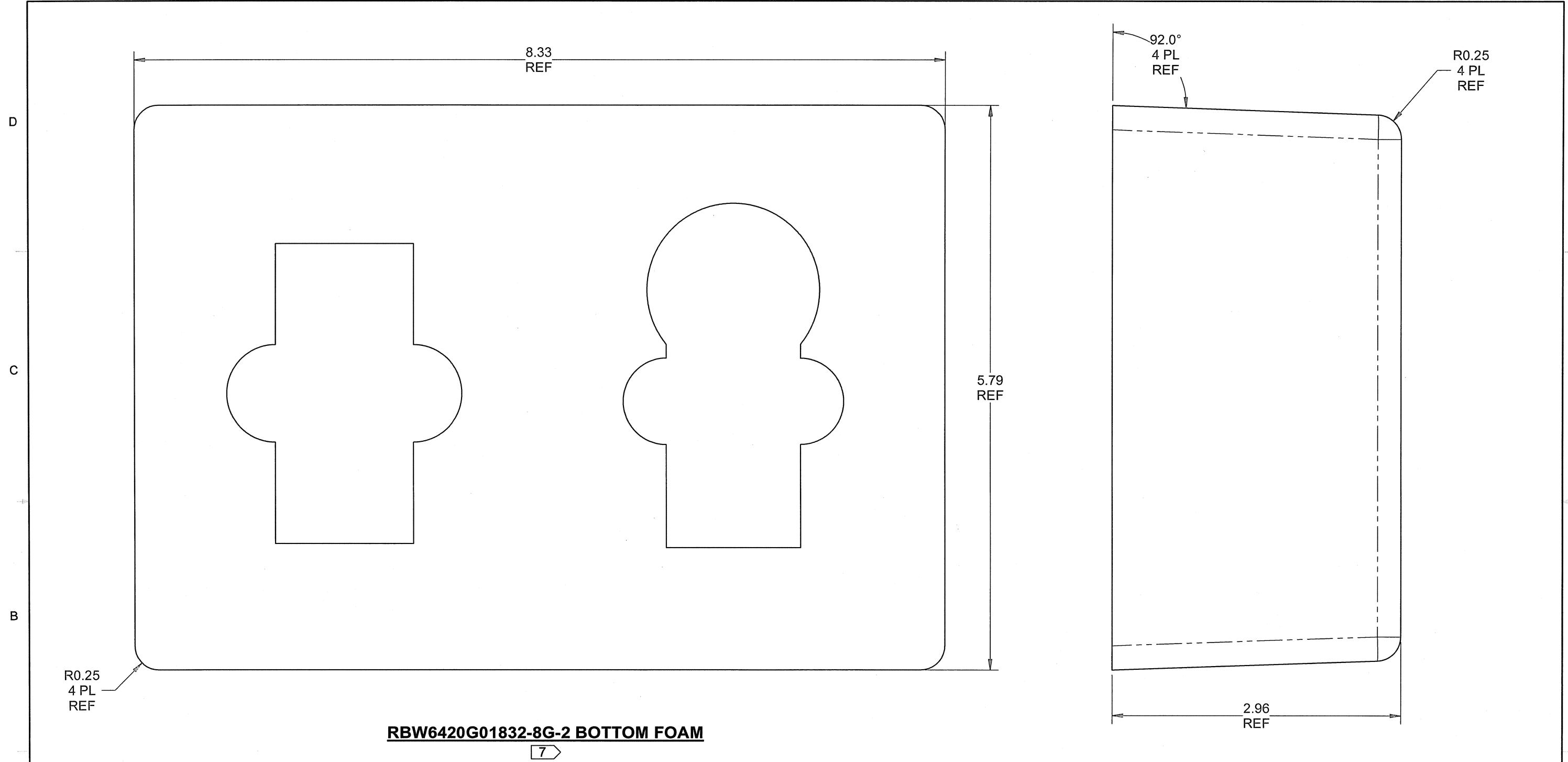
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4

3

2

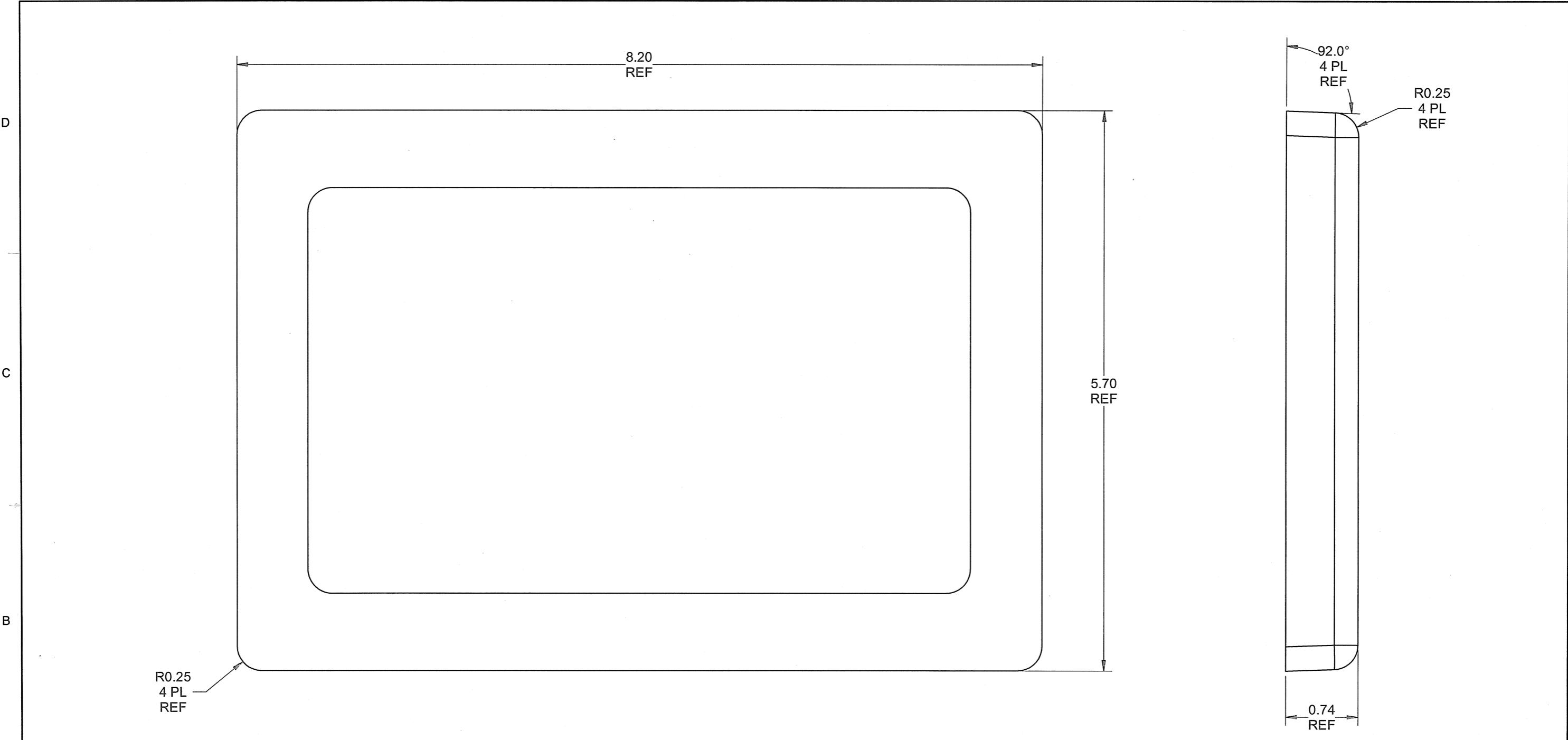
1

**NOTES:**

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-2 REV. A.STEP

DESIGN DRAWN	VM VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	DP	RBW6420G01832-8G
APPROVED	VIT	REV. A SHEET 3 OF 5
		TITLE TAIL ROTOR SPIDER AND SLIDER TOOL KIT SCALE NTS
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DATE 5/1/2019



RBW6420G01832-8G-3 TOP FOAM

7

NOTES:

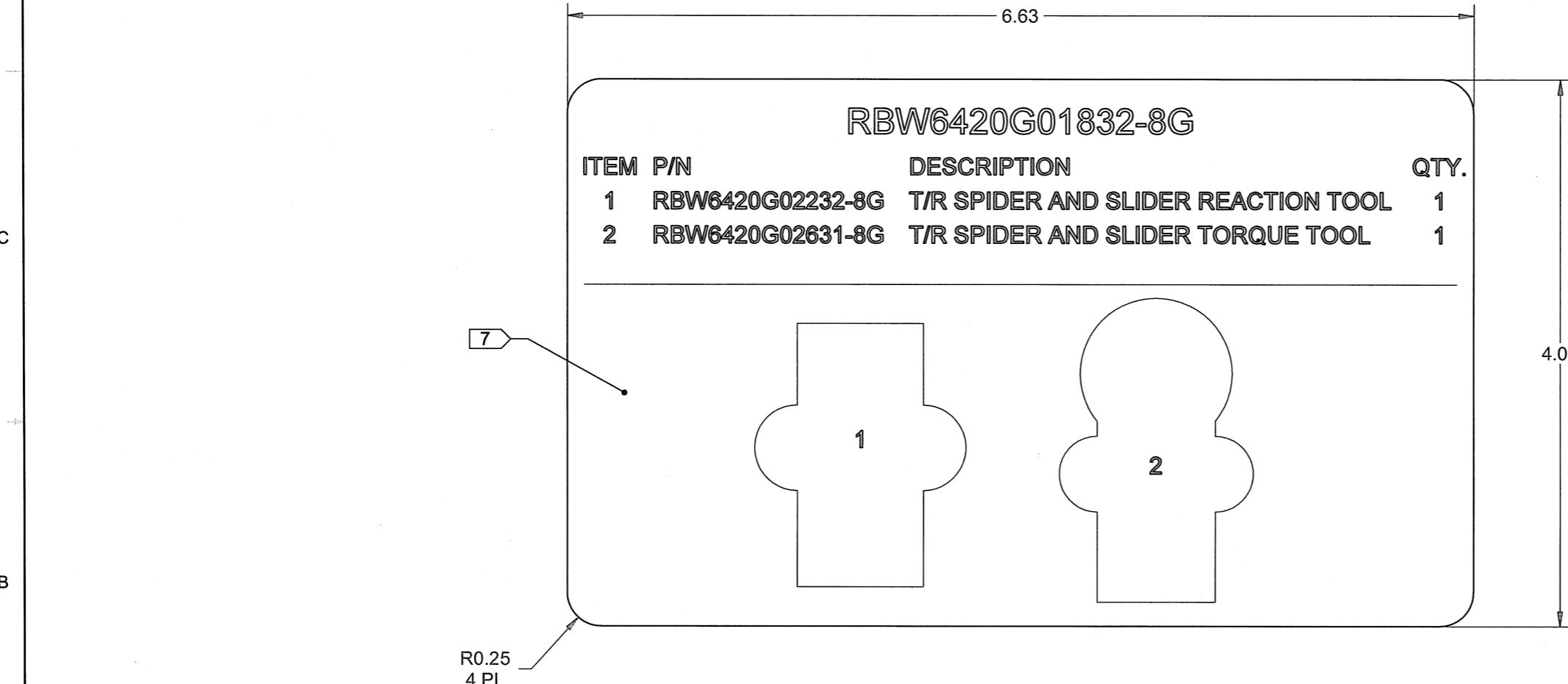
- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-3 REV. A.STEP

DESIGN DRAWN	VM	DART AEROSPACE LTD
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	DP	REV. A
APPROVED	WJ	TOOL PART # RBW6420G01832-8G
		SHEET 4 OF 5
		TITLE TAIL ROTOR SPIDER AND SLIDER TOOL KIT
		SCALE NTS
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DATE 5/1/2019

D

D

**RBW6420G01832-8G-4 CONTENT PLACARD**

8

NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-4 REV. A.DXF

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT		
MFG. APPR.	DP	TOOL PART #	REV. A
APPROVED	WY	RBW6420G01832-8G	SHEET 5 OF 5
		TITLE	SCALE
		TAIL ROTOR SPIDER AND SLIDER TOOL KIT	NTS
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DATE 5/1/2019